

Date:
User:Thursday, 2/23/2006 10:22:54 AM
Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPRING
 Job Number : 25909
 Estimate Number : 12285
 P.O. Number : N/A Part Number : D33355
 This Issue : 2/23/2006 S.O. No. : N/A Drawing Number : D3335 REVA C Prelim.
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : N/A Prelim C
 Previous Run : N/A Material : N/A
 Due Date : 3/30/2006 Qty: 8 Um: Each
 Written By : SEE COMMENT BELOW.
 Checked & Approved By : 06.02.23
 Comment : Est. A 06.02.10 New issue EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D3335

Spring



Comment: Qty.: 0.5000 Each(s)/Unit Total : 4.0000 Each(s)
 Spring

B22256

ml 06/03/03

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut spring as per dwg D3335

ml 06/03/03

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

J 06-03-06 8

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

st 424

1D + stack

06/3/07

8

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

06/03/08 8

Job Completion



u 06-03-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: SD Date: 06/03/09
 QA: N/C Closed: _____ Date: _____

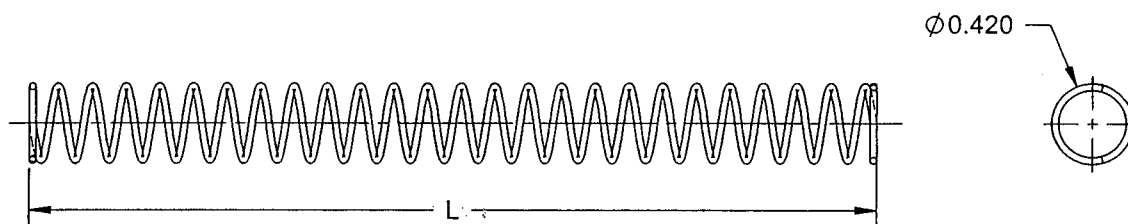
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PRELIMINARY ISSUE

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 3	APPROVED	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.08.11	TITLE SPRING		SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5	

SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25909

NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".
- 2) MATERIAL: SPRING STEEL, Ø0.035 WIRE
- 3) FINISH: LPS PROCYON
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES